Work Order ID 55575

January 22, 2010 7:03:13 AM

Item ID:

D117-762-011

Revision ID:

Item Name:

Start Date: 1/22/10

Skidtube

Start Qty: 1.00 Reg'd Qty: 1.00

Required Date: 1/25/10 Reference:

Approvals:

Process Plan:

QC:

Operation

Description

Date:

Date:

Tooling:

Accept

SPC (Y/N):

Set Up/

Run Hours

Draw Number

Draw Rev.

Date:

Date:

5,0/02/18

Cust Item ID:

Customer:

Plan Code

Accept Qty

Reject Qty

Run

Setup Start

Stop

Start

Stop

Reject Number

/c 1/e1/22 (k)

- 6

Insp. Stamp

Work Center ID Draw Nbr

Sequence ID/

Revision Nbr

N/A

100

Rev A

* 17

DOCUMENT CONTROL

Memo

0.00

0.00

0.00

0.00

Document Control

Photocopy bluefile & type labels per PPP D117-762-011

CHG002

Siolozlis

110

Packaging

Pick Kit

Memo

Packaging

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

000



Work Order ID 55575

January 22, 2010 7:03:13 AM

Item ID:

D117-762-011

Revision ID:

Item Name:

Reference:

Approvals:

Skidtube

Start Date:

1/22/10

Start Qty: 1.00 Req'd Qty: 1.00

Operation

Description

Required Date: 1/25/10

Process Plan:

Date:

Date:

SPC (Y/N):

Tooling:

Set Up/ **Run Hours**

0.00

Packaging

QC:

Sequence ID/

Work Center ID

Packaging

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D117-762-011

Location:

PPP Rev:

140

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

Accept



Setup Start



Stop

Cust Item ID:

Customer:

Date:

Date:

Run

Start

Stop



Draw Number Draw Rev.

Accept Plan Qty Code

Reject Qty

Reject Number

Insp. Stamp

10/02/18 Af MF 10-2-18

Picklist Print

January 22, 2010 7:03:11 AM

Work Order ID: 55575

Parent Item:

D117-762-011

Parent Item Name:

Skidtube

Comments:

IPP Rev:A · 07.06.11 · New Issue EC

IPP Rev:B 08-02-22 change to revA DD verified by:ec

IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD

Start Date: 1/22/10

Required Date: 1/25/10

Start Qty: 1.00

Required Qty: 1.00

	Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
	D117-762-041		Manufactured	No			110	Each	0.0000	1.0000			
											55057		c'/2/2/12
	Replacement Skidtube											(1770
_	711130171		Purchased	No			110	Each	1,249.000	8.0000	_	1	·
												fle i	10/01/22

BOLT

<u>Warehouse</u>	Loc Qty	Loc Code			
<u>Location</u>					
Main Warehouse					
ST	1249				
112314	13				
112720	12				
112724	3				
112829	1				
112991	2				
113121	64				
113226	386		M113226		
113422	268				
113644	500				

January 22, 2010 7:03:11 AM

Work Order ID: 55575

Parent Item:

D117-762-011

Parent Item Name:

Component Item ID/

Skidtube

Comments:

AN960C10L

IPP Rev:A 07.06.11 New Issue EC

IPP Rev:B

08-02-22

change to revA DD verified by:ec

IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD

Replacement Mfg/

Purchased

No

Bin Primary

Last

Warehouse

Location **OFFSHORE** FG

Main Warehouse ST

110

Route

Loc Qty

100

100

288

128

160

Loc Qty

Unit of Each

Qty on

Loc Code

388.0000 8.0000

Remaining Qty

Start Date: 1/22/10

Start Qty: 1.00

Date M113288

Required Date: 1/25/10

Required Qty: 1.00

Status

NA 51149CO 332R

D3512-1

Wearplate

Manufactured

No

112612

103585

112116

110

Each

11.0000

Loc Code

2.0000

/ 10/4/22 D

Location Main Warehouse ST 54452

Warehouse

11 11

January 22, 2010 7:03:11 AM

Work Order ID: 55575

Parent Item:

D117-762-011

Parent Item Name:

Component Item ID/

Skidtube

Comments:

IPP Rev:A: 07.06.11 New Issue: EC

IPP Rev:B 08-02-22 change to revA DD verified by:ec

IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD

Replacement Mfg/

Purchased

No

Bin Primary

Last

Route

110

Unit of Each

Qty on 42.0000

Remaining 2.0000

Start Date: 1/22/10

Start Qty: 1.00

Qty

Date

Required Date: 1/25/10

Required Qty: 1.00

Status

AN6-52A

		<u>Warehouse</u>	<u>Lo</u>	c Qty	Loc Code	
		Location				
		Main Warehouse				
		ST		42		
		110183		3		
		111661		9		M11/661
		112314		30		
Purchased	No		110	Each	448.0000 2.000	00 _



Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	448		
105077	22		
110002	5		
111548	8		
111578	400		
112492	13		M/12492

/ 10/4/22 ()

Picklist Print

January 22, 2010 7:03:12 AM

Work Order ID: 55575

Parent Item:

D117-762-011

Parent Item Name:

Component Item ID/

Skidtube

Comments:

IPP Rev:A 07.06.11 New Issue EC

IPP Rev:B 08-02-22 change to revA DD verified by:ec

IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD Replacement Mfg/

Bin Primary

Manufactured No

Last

Route 110

Unit of Each

Qty on 32.0000

Remaining 4.0000

Start Date: 1/22/10

Start Qty: 1.00

Required Date: 1/25/10

Required Qty: 1.00

Status

Bushing

D3864-I

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST

47351

32 32

47351

Qty